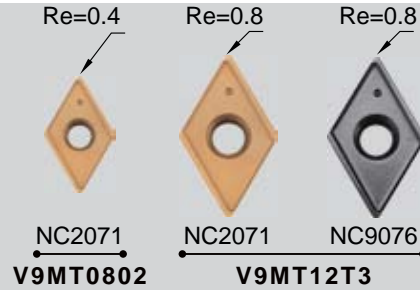
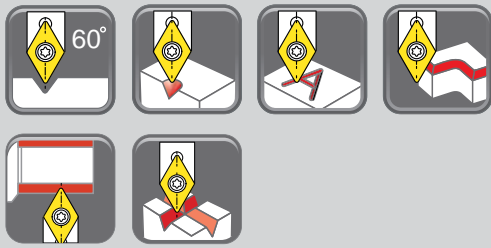


# V9MT0802 / V9MT12T3



## ▶ Inserts >>

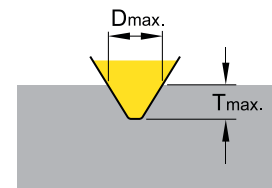
- 60 degree indexable spotting insert, Dmax 13mm.
- Special geometry with supporting edges for using in high speed machining.
- Excellent tool for grooving. Saving machining time!

**NC2071:**

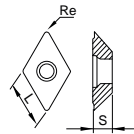
- Universal grade for all unhardened steel and cast iron.
- Each insert has 2 cutting edges.

**NC9076:**

- For non-ferrous material such as aluminum, al-alloy, titanium brass, copper and long cutting chip metal.
- Produces excellent surface finish on non-ferrous metal.
- Each insert has 2 cutting edges.

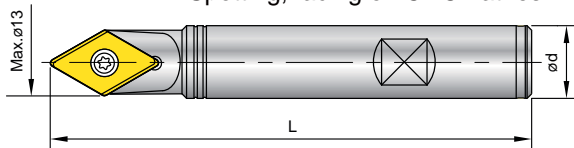


Code	Parts No.	Coating	Grade	Re	Dimensions			Dmax.	Tmax.
					L	S	Re		
019201	V9MT0802CT NC2071	TiN	K20F	0.4	8	2.38	0.4	9	7.3
015201	V9MT12T3CT NC2071	TiN	K20F	0.8	12.7	3.97	0.8	13	10.3
015202	NC9076	DLC	K20F	0.8					



## ▶ Holder >>

- A single cutting edge creates higher precision and position when spotting.
- Applications:
  - Spotting, engraving, grooving and chamfering on milling machines, machining centers.
  - Spotting, facing on CNC Lathes.



Code	Parts No.	Ød	L	Insert Type	Screw	Key
609001	00-99616-09V	8	60	V9MT08	NS-25045 0.9 Nm	NK-T7
605001	00-99616-13V	16	100	V9MT12	NS-35080 2.5 Nm	NK-T15
615001	00-99616-13V-5/8	5/8"	100			